

## **Assembly Instructions for the 4017-CART**

### **Crusader 30 Gallon Vacuum Front Mount Squeegee**

Undo the strap that holds your vacuum onto the cart, then remove your vacuum from the cart and turn the cart upside down.

1. Tip your cart over so that the bottom is up and mount the squeegee arm and bracket sub-assembly to the bottom of your cart with the arms sticking out the front between the casters with the 4 carriage bolts and lock nuts provided. The two tabs on the kick plate should be on the front side of the axle (side with front casters mounted to base).
2. Tip the cart back over and mount the front mount squeegee channel assembly to the two arms on the front of the vacuum with the ¼" x 2" locking pins provided.
3. Place your complete vacuum back on the cart and fasten the strap.
4. Hook one end of the hose to the front mount squeegee channel assembly and the other end of the hose to the intake of your vacuum.
5. Your front mount squeegee is now ready for use.
6. To operate, lift up on the bottom lip of the rear kick plate with your foot to drop the squeegee to the floor. Press down on the rear kick plate to lift the squeegee off of the floor. The squeegee will pick up liquid both forward and reverse.

Crusader Mfg. Inc.  
517 1st Street  
Farmington, MN 55024  
800-597-3336  
Fax: 800-998-7311  
[www.crusadermfg.com](http://www.crusadermfg.com)  
Email: [Sales@crusadermfg.com](mailto:Sales@crusadermfg.com)

### #4017-CART Front Mount Squeegee Assembly for 30 Gallon Cart Parts List

	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>	
1.	1004A	¼" X 5/8" Carriage Bolt	4	
2.	1009	10-24 SS Nylok Nut	22	
3.	1017	10-24 X 5/8" SS PH Screw	4	
4.	1018	¼"-20 X 1" Hex Cap Bolt	2	
5.	1019	¼"-20 Nylok Nut	8	
6.	1021	10-24 X ¾" SS Ph Screw	18	
7.	1027	¼"-20 X 1 3/4" Hex Cap Screw	2	
8.	2068	Kick Plate	1	
9.	2069-CART	Ft. Mt. Sq. Brkt.-30 Gal Cart	1	
10.	2070-CART	Sq. Arm-30 Gal Cart	2	
11.	2071	Bumper Wheel	2	
12.	2072	Squeegee Blade	2	
13.	2073	Notched Squeegee Blade	2	
14.	2074	Channel Mount	1	
15.	2075	Frnt. Mt. Squeegee Band	2	
16.	2076-CART	36" Hose w/cuffs For Ft. Mt. Cart	1	(Not Shown)
17.	2501	Crusader Decal Blk./Silver	1	
18.	1005	¼"-20 Serrated Nut	2	
19.	2074PIN	¼" X 2" Locking Pin	2	

